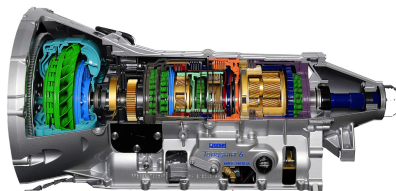




Ford 6R140 Transmission Shift Cable Adjustment

Blue Bird Service Memorandum #SM1607



ALSO LUBRICATE DURING PM SERVICE

Please see the Service Memorandum #SM1607 on the Ford 6R140 Transmission Shift Cable Adjustment.

We would also like to note that during the normal Preventative Maintenance Service that it is recommended that the cable be lubricated!

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Or at the [New York Head Mechanic website](#)



December 6, 2016

SERVICE MEMORANDUM
NO. SM1607

MEMO TO: All Blue Bird Dealers

SUBJECT: Ford 6R140 Transmission Shift Cable Adjustment

MODEL YEAR(S): 2013-2017

MODEL(S) AFFECTED: BBCV with Ford 6R140 Transmission

This memorandum is published to provide instructions to properly adjust your shifter cable, if necessary.

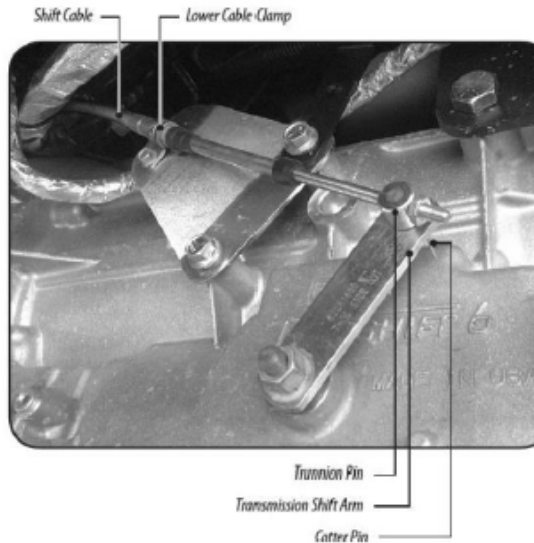
WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.

CAUTION: Improper adjustment of the shifter cable can result in serious damage to the transmission.

With the transmission shifter fully in the Neutral position and with the transmission shift arm fully in the Neutral position, the contact between the trunnion pin on the end of the shift cable and the transmission shaft arm should be relaxed. If the shift cable is pushing the transmission shifter arm against either side of its travel, shift cable adjustment is necessary.

Shift Cable Adjustment:

1. Park bus on level surface, turn off engine, remove ignition key, and chock wheels.
2. Place the shifter control lever in Neutral. Wiggle the shifter to be certain it is squarely in Neutral.
3. Loosen trunnion pin locking nut. Remove the cotter pin from the trunnion at the shifter arm.
4. Remove the trunnion pin.
5. Rotate the shifter arm to the rearmost position, then forward two (2) detents.
6. Turn the trunnion pin on the threads of the shifter cable to properly align with the shifter arm.
7. Reattach the trunnion pin to the shifter arm using a new cotter pin. Tighten trunnion pin locking nut.
8. Recheck for proper cable adjustment by operating the shift lever.



BLUE BIRD BODY COMPANY
P.O. Box 937 – 402 Blue Bird Blvd – Fort Valley, Georgia – (478) 825-2021

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**THANKS TO RALPH PEREZ AND THE GUYS AT
WASHINGTONVILLE CS FOR POINTING THIS OUT!**

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CONTACT OUR SERVICE OR PARTS DEPARTMENT WITH ANY QUESTIONS

SERVICE

Chittenango: 800-962-5768
Daryl Wallace or Brian Lamaitis

Rochester: 800-463-
3232 Dave Schaub

Albany: 866-867-
1100 Ben Reiling

Warranty: 800-962-5768
Morgan Jenkins
**Customer Service
Representatives**

Eastern Region:
Gary Bigness
845-500-3707

Central Region:
JJ Richmond
315-559-3999

Western Region:
Mike Panzica
716-908-3186

PARTS

Director of Parts
Jim Hogan
jhogan@newyorkbussales.com
607-227-5794

Chittenango: 800-962-5768
Gari McQuade
gmcquade@newyorkbussales.com
Bill Cox
bcox@newyorkbussales.com
John Lewin
jlewin@newyorkbussales.com
Dave Grant
dgrant@newyorkbussales.com

Albany: 866-867-1100
Sean Conway
sconway@newyorkbussales.com
John Green
jgreen@newyorkbussales.com

Rochester: 800-463-3232
Dave Cook
dcook@newyorkbussales.com
Steve Hibbard
shibbard@newyorkbussales.com

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